

**TOLERANCES****ALUMINUM PIPE****Schedule 40 & 80**

Outside Diameter		Wall	
Pipe Size Inches	Tolerance Inches	Size Inches	Tolerance %
Under 2	+ .015 - .031	All	- 12½
2 and Up	± 1%		

**ALUMINUM TREAD PLATE/SHEET**

Thick In.	Tolerance, In.		Thick In.	Tolerance, In.	
	Plus	Minus		Plus	Minus
.100	.008	.012	.250	.018	.030
.125	.010	.015	.375	.025	.045
.156	.011	.019	.500	.035	.060
.188	.013	.023	.625	.044	.075

Specified thickness does not include height of pattern. (Minimum height of raised pattern = 0.040 inch.)